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U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

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**TRANSMITTAL LETTER TO THE UNITED STATES
DESIGNATED/ELECTED OFFICE (DO/EO/US)
CONCERNING A FILING UNDER 35 U.S.C. 371**

000500-282

U.S. APPLICATION NO. (If known, see 37 C.F.R. 1.5)

Unassigned **09/720908**INTERNATIONAL APPLICATION NO.
PCT/SE99/01205INTERNATIONAL FILING DATE
2 July 1999PRIORITY DATE CLAIMED
2 July 1998

TITLE OF INVENTION

USE OF A POLYETHENE MATERIAL PRODUCED FROM RENEWABLE RAW MATERIAL AS COMPONENT OF AN
ABSORBENT ARTICLE, AND THE ABSORBENT ARTICLE

APPLICANT(S) FOR DO/EO/US

Elisabeth LAKSO; Eva SIMMONS; Hannele NURMI; Anna Karin JÖNBRINK and Ander SILFVERSTRAND

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and the PCT Articles 22 and 39(1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
 - a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☒ has been transmitted by the International Bureau.
 - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
 - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☐ have been transmitted by the International Bureau.
 - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
 - d. ☒ have not been made and will not be made.
8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☐ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11. to 16. below concern other document(s) or information included:

11. ☐ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A **FIRST** preliminary amendment.
 - ☐ A **SECOND** or **SUBSEQUENT** preliminary amendment.
14. ☐ A substitute specification.
15. ☐ A change of power of attorney and/or address letter.
16. ☒ Other items or information:

PCT INTERNATIONAL PRELIMINARY EXAMINATION REPORT; AMENDED SHEETS; INTERNATIONAL SEARCH REPORT

U.S. APPLICATION NO. (if known) (see 37 CFR 1.50) Unassigned 09/720908		INTERNATIONAL APPLICATION NO. PCT/SE99/01205		ATTORNEY'S DOCKET NUMBER 000500-282	
17. <input checked="" type="checkbox"/> The following fees are submitted:				CALCULATIONS	PTO USE ONLY
Basic National Fee (37 CFR 1.492(a)(1)-(5)): Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO \$1,000.00 (960) International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO \$860.00 (970) International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$710.00 (958) International preliminary examination fee paid to USPTO (37 CFR 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) \$690.00 (956) International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4) \$100.00 (962)					
ENTER APPROPRIATE BASIC FEE AMOUNT =				\$ 1000.00	
Surcharge of \$130.00 (154) for furnishing the oath or declaration later than months from the earliest claimed priority date (37 CFR 1.492(e)). 20 <input type="checkbox"/> 30 <input type="checkbox"/>				\$	
Claims	Number Filed	Number Extra	Rate		
Total Claims	26 -20 =	6	X\$18.00 (966)	\$ 108.00	
Independent Claims	5 -3 =	2	X\$80.00 (964)	\$ 160.00	
Multiple dependent claim(s) (if applicable)			+ \$270.00 (968)	\$	
TOTAL OF ABOVE CALCULATIONS =				\$ 1,268.00	
Reduction for 1/2 for filing by small entity, if applicable. Verified Small Entity statement must also be filed. (Note 37 CFR 1.9, 1.27, 1.28).				\$	
SUBTOTAL =				\$ 1,268.00	
Processing fee of \$130.00 (156) for furnishing the English translation later than months from the earliest claimed priority date (37 CFR 1.492(f)). 20 <input type="checkbox"/> 30 <input type="checkbox"/>				\$	
TOTAL NATIONAL FEE =				\$ 1,268.00	
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 (581) per property +				\$	
TOTAL FEES ENCLOSED =				\$ 1,268.00	
				Amount to be:	
				refunded	\$
				charged	\$

- a. ☒ A check in the amount of \$ 1,268.00 to cover the above fees is enclosed.
- b. ☐ Please charge my Deposit Account No. 02-4800 in the amount of \$ _____ to cover the above fees. A duplicate copy of this sheet is enclosed.
- c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 02-4800. A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

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William C. Rowland
NAME

30,888
REGISTRATION NUMBER

January 2, 2001

Patent
Attorney's Docket No. 000500-282

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of)
)
Elisabeth LAKSO et al.) Group Art Unit: Unassigned
)
Application No.: Unassigned) Examiner: Unassigned
)
Filed: January 2, 2001)
)
For: USE OF A POLYETHENE)
MATERIAL PRODUCED FROM)
RENEWABLE RAW MATERIAL AS)
COMPONENT OF AN ABSORBENT)
ARTICLE, AND THE ABSORBENT)
ARTICLE)

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Prior to the examination of the above-identified patent application, please amend the application, please amend the application as follows:

IN THE CLAIMS:

Please amend claim 15 as follows:

Claim 15, line 1, change "any one of Claims 8-14" to --Claim 8--.

REMARKS

The foregoing amendments relate to the claims filed in the International Application as amended on July 3, 2000. If the Examiner has any questions concerning the amendment

or the above-identified application in general, the Examiner is invited to contact the undersigned so as to expedite prosecution.

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

By: William C. Rowland
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Date: January 2, 2001

RECEIVED

09/720908

526 Rec'd PCT/PTO

02 JAN 2001

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USE OF A POLYETHENE MATERIAL PRODUCED FROM RENEWABLE RAW
MATERIAL AS COMPONENT OF AN ABSORBENT ARTICLE, AND THE
ABSORBENT ARTICLE.

- 5 The present invention relates to the use of material that contains polyethene produced from renewable raw material as a component of an absorbent article, absorbent articles, a method of producing an absorbent article, absorbent article components, and packaging material or units comprised of
- 10 material that contains polyethene produced from renewable raw material.
- 15 Much thought is given to the care and protection of the environment in present-day societies. Newspapers, packaging materials comprised of glass, metal, paper, plastic, etc., are recycled with the purpose of conserving existing resources, such as oil, forest and metal. It is desirable to use materials that are as environmentally friendly as possible and that are reasonable in the manufacture of
- 20 products. This is also very important with regard to the manufacture of sanitary and hygiene products for one-time use only, such as diapers, sanitary napkins, incontinence protectors or napkins, panty liners, etc., and with regard to the manufacture of packaging materials and packaging units.
- 25 In addition to conserving our natural resources, it is also necessary to consider the environment with respect to the waste and contaminants to which it is subjected. Waste materials are dumped in garbage tips, where they are kept and, in the long term, break down or are alternatively
- 30 incinerated. When we use so-called disposable articles and disposable packaging and wrapping materials, these articles and materials also land-up in garbage tips, which expand in size or are incinerated and therewith generate contaminants and carbon dioxide (CO₂). This contributes to the undesired
- 35 greenhouse effect and to the consumption of natural resources.

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Part of the community's resources is based on plants (Plantea) that continuously reproduce. Other resources exist in limited quantities and are regenerated very slowly.

5 Petroleum products are an example of such resources. The use of petroleum raw materials depletes existing resources available to the community. It has taken many years for the oil that we use today to form.

10 The object of the present invention is to assist in alleviating these problems and to provide an absorbent disposable product and a packaging material that is more environmentally friendly than their known counterparts.

15 This object is achieved in accordance with the invention by the use of a material which contains polyethene and which is produced from renewable raw material. By renewable raw material is meant here a material produced from plant-based material. The renewable raw material is produced by plant

20 material. Plants can be renewed by planting new trees, new potatoes, sowing new seed, etc. The opposite of a product produced from a renewable raw material is a product which consumes raw material that cannot be renewed, for instance polyethene produced from petroleum raw products. In TNC's

25 Energy dictionary, a renewable energy source is defined as an energy source that can be reproduced at the same rate as it is used. Examples of renewable energy sources are forest energy, energy forests and energy crops. The same significance of the term renewable is used here, even though

30 it is not an energy source that is concerned but a raw material.

There are some examples of what some people consider to be environmentally friendly absorbent articles. One example is

35 products that can be used several times, by washing the products between use. Cloth diapers are used in this way.

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US-A-5,032,119 teaches a reusable cloth diaper. Environmentally friendly disposable products can be products that comprise components produced from degradable material, such as polycaprolactone, polylactide or latex material.

5 WO-A1-9407941 teaches a film produced from polylactide, which is biodegradable and can be composted and which can be used in diapers, for instance. Another degradable material that can be used in films comprises copolymers that include polycaprolactone and polylactide blocks, such material being
10 described in WO-A1-9529200. This film can be used in diapers, for instance. Biodegradable latex material is used as film in diapers, as described in EP-A1-454 104. Polylactide is an example of renewable material that is used in absorbent articles. Starch, which is a renewable material, is also used
15 in combination with polycaprolactone.

The invention relates to the use of material that contains polyethene produced from renewable raw material, as a component of an absorbent article, such as a diaper, sanitary
20 napkin, incontinence protector, panty liner, a pant diaper or like articles.

The invention also relates to an absorbent article, such as a diaper, sanitary napkin, incontinence protector, panty liner,
25 pant diaper or like article, where at least one component is comprised of a material that includes polyethene that has been produced from renewable raw material.

The invention also relates to an absorbent article which is enclosed in film packaging material that contains polyethene
30 produced from renewable raw material, said package either containing one article or several articles.

The invention also relates to a method of producing an
35 absorbent article, such as diaper, sanitary napkin,

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incontinence protector, panty liner, pant diaper or like article.

5 The invention also relates to a component of an absorbent article, wherein the component may be a liquid-impermeable backing sheet, an outer sheet or top sheet, fastener means, or waist elastic, made of a material that contains polyethene that has been produced from renewable raw material.

10 Finally, the invention also relates to packaging material that includes film that consists of a material which includes polyethene that has been produced from renewable raw material.

15 The components of the absorbent articles in question are all those that can be produced from polyethene, and also other conceivable components that may possibly be produced from polyethene. Examples of components produced from polyethene are plastic sheets that function as liquid impermeable
20 backing sheets on absorbent articles, waist elastic in diapers for instance, top sheets on sanitary napkins and panty liners for instance, and tape used as diaper fastening means.

25 Part of a packaging unit may comprise film material that includes polyethene. When the packaging unit is comprised of several parts, it is not necessary for all of these parts to consist of said material, but they may include another type of plastic film or some other suitable material, for
30 instance. The aforesaid packaging part may also have a form other than film in packaging units that can conceivably be produced from polyethene.

35 Polyethene is at present produced by polymerisation of ethene obtained by thermal (vapour) and catalytic cracking of

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different hydrocarbons, all from ethane derived from natural gas to crude oil.

5 The production of polyethene will now be described, such production being described in Textbook of Polymer Science, Third Edition, Fred W. Billmeyer, JR, A. Wiley-Interscience Publication John Wiley & Sons.

10 Ethene can be polymerised with benzene or chlorobenzene as a solvent. Both polymer and monomer in these compounds dissolve at the temperatures and pressures used, such that the reactions are purely solvent polymerisations. Water or other liquids can be added to drainoff reaction heat.

15 In continuous processes, there are used tubular reactors which may have diameters smaller than 2.5 cm and lengths of up to 30 m. The stainless steel pipe is filled with water, and ethene containing initiator and possibly benzene is introduced. Additional initiator and water or benzene can be
20 injected into the system at one or more points along the pipe, or tube, so as to maintain the initiator concentration essentially constant through the reactor. Ten percent, or a higher percentage, of ethene is polymerised at the distal end of the reactor. The gas and liquid phases are continuously
25 removed at this point and the polymer separated out. The ethene that remains is recycled, subsequent to being purified.

30 Another process uses bulk polymerisation in a tower-type reactor. Ethene containing trace quantities of oxygen is introduced into the reactor at 1500 atm and 190°C. The reaction is kept essentially isothermic and is carried out to a yield of 10-15%. The reactor outlet passes to a separation vessel in which unconverted ethene is removed for recycling.
35 The molten polyethene is cooled to a temperature beneath its

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crystalline melting point and passed through the usual terminating stages.

LDPE (low density polyethene) can be produced in the
5 aforedescribed way, this polyethene being the polyethene used
primarily in the manufacture of polyethene film.

HDPE (high density polyethene), which can also be used to
produce film, can be manufactured in several ways, including
10 radical polymerisation of ethene at extremely high pressures,
coordination polymerisation of ethene, and polymerisation of
ethene supported by metal oxide catalysts.

In coordination polymerisation of ethene, there is used a
15 catalyst produced as a colloidal dispersion by reacting alkyl
aluminium and TiCl_4 in a solvent, such as heptane. Ethene is
introduced into the reaction vessel under a weak pressure and
at a temperature of 50-75°C. Polymerisation heat is removed
by cooling. The polymer is produced in a powder or granule
20 form, insoluble in the reaction mixture. The catalyst is
destroyed at the end of the reaction process, by allowing
water or alcohol to enter the system, and the polymer is
filtered or centrifuged off, washed and dried.

Supportive metal oxide catalysts can be used in different
working processes, including solid beds, moveable beds,
fluidized beds and slurry processes. Ethene is supplied with
a paraffin or cycloparaffin as an extender, at 60-200°C and a
pressure of about 3.5 kPa. The polymer is recovered by
30 cooling, or by solvent evaporation.

In the same process as that used to produce a HDPE, a
polyethene having a certain degree of elasticity can be
produced. In this case, there is used a metallocene catalyst
35 and a small amount of some other monomer is added, such as
hexene or butene.

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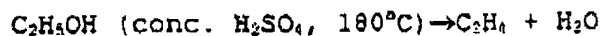
Thus, at present ethene is taken from petroleum crude products, which are not renewable and which deplete natural resources in this respect. Furthermore, the incineration of polyethene results in the forming of carbon dioxide, which contributes to the undesired greenhouse effect.

According to the invention, renewable ethene is used to produce an environmentally friendly product, where the ethene is produced from a renewable raw material, such as ethanol. Ethanol is renewable when it is produced from a reproducible plant (Plantae). Sugar is converted to ethanol and carbon dioxide by fermentation under the influence of yeast fungi:

$$C_6H_{12}O_6 \rightarrow 2 C_2H_5OH + 2 CO_2$$

Potatoes, seed, forest raw materials or other plants are used in the fermentation process. Every fruit, berry or plant constituent that includes sugar can be fermented.

Ethene is produced from the renewable ethanol, by dehydrating ethanol for instance. Alcohol loses a water molecule and forms alkene when heated with a strong acid. Ethanol is heated to 180°C with concentrated sulphuric acid:



Polyethene can be produced from the renewable ethene in the aforedescribed manner, already known in the art. It is also known to produce ethene from ethanol in the manner described above. The novelty in the present context resides in the use of renewable raw materials in the manufacture of polyethene for use in absorbent articles, which according to the invention results in environmentally friendly absorbent articles. Polyethene is used as material in components of the article, for instance as liquid-impermeable backing sheets, outer sheets or top sheets, diaper fastening tape, or as waist elastic. The novelty also resides in the use of

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renewable raw materials in manufacturing polyethene for use as packaging material.

5 An alternative to ethene produced from renewable ethanol is "cracking" of long carbon chains to ethene, such as the carbon chains of oils and fats. In this process, the long carbon chains of oils and fats are broken down to smaller molecules, of which some are ethene molecules. Naturally, in order to be renewable the oils and fats will be vegetable oil and fats. Many compounds can also be reacted to form ethene via ethanol, for instance acetic acid and ethylene oxide.

10 The invention relates to an entirely novel use of material that contains polyethene produced from renewable raw materials in absorbent articles and packaging materials.

15 It is not known in an industrial scale, to use polyethene that has been produced from renewable raw materials for the manufacture of environmentally friendly absorbent articles and environmentally friendly packaging materials which represent a lessening of the load on our environment and which do not deplete existing petroleum resources. Another advantage afforded by the invention is found in the possible incineration of disposable products and disposable packaging materials subsequent to their use. Incineration of polyethene generates carbon dioxide. This carbon dioxide contributes to the undesired greenhouse effect. When using renewable raw materials, however, CO₂ is consumed in the formation of the plants. This positive effect is also obtained when the products or packaging materials are dumped on the garbage or rubbish tip, since CO₂ has also been consumed in the formation of the plants in this case. The use of renewable raw materials thus has a mitigating effect on the greenhouse effect.

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The invention will now be described in more detail with reference to the accompanying drawing, in which

5 Figure 1 is a sectioned view of an absorbent article, such as a diaper;

Figure 2 shows a diaper from above;

10 Figure 3 is a side view of an absorbent article packaged in polyethene film; and

Figure 4 is a side view showing several absorbent articles packaged in polyethene film.

15 Polyethene is produced from renewable raw material, processed and then used as components of an absorbent article, such as a diaper, sanitary napkin, incontinence protector, panty liner, pant diaper or like article. The polyethene produced from renewable raw materials is also used for packaging material components. The packaging components concerned are, for instance, film or some other part of a packaging unit. Fig. 1 is a sectioned view of an absorbent article, which may be a diaper or a sanitary napkin, and Fig. 2 illustrates by way of example an absorbent article in the form of a diaper. 20 The absorbent article in Fig. 1 includes a bottom liquid-impermeable barrier sheet 1, which in this document is referred to as a liquid-impermeable backing sheet 1, an absorbent layer 2, and a top liquid-permeable outer sheet or surface sheet 3 which is intended to lie proximal to the 25 wearer in use. 30

Fig. 2 illustrates a diaper 4 that includes a top liquid-permeable sheet 5, an absorbent sheet or unit 6, and a bottom liquid-impermeable backing sheet 7, said sheets being 35 delimited by two transverse edges 8, 9 and two longitudinal edges 10, 11. The diaper also includes longitudinally

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extending leg elastic 12, 13 and possibly a liquid barrier 14, 15 on each side of the longitudinal centre line. The diaper also includes fastening devices in the form of fastener tapes 16, 17 and waist elastic 18, 23. The polyethene is used as component material in the liquid-impermeable backing sheet, waist elastic, top sheet, and fastener tape. Even other components may conceivably be produced from material that contains polyethene. The liquid-impermeable backing sheet 1, 7 is the sheet that prevents liquid leaking from the article. In the case of sanitary napkins and panty liners, the top sheet 3, 5 may also be produced from polyethene. The outer sheet or top sheet 3, 5 is the sheet that is uppermost and lies proximal to the wearer in use. This sheet shall be permeable to liquid, so that discharged liquid can be quickly drawn by suction down into the underlying absorbent sheet 2, 6. Diapers also include waist elastic 18, 23 and fastener devices 16, 17 in the form of tape. The waist elastic 18, 23 is positioned on the diaper in waist-height to make the diaper flexible and comfortable for the wearer in use and the fastener devices 16, 17 in the form of adhesive tape or in the form of touch-and-close fasteners by means of which the diaper can be secured in use so as not to loosen from the wearer.

By way of example of an absorbent article, Fig. 3 shows a folded sanitary napkin 19 enclosed in a packaging unit 20 comprised of film that includes polyethene produced from renewable raw material and Fig. 4 shows several sanitary napkins 21 wrapped in respective packaging material 21 which comprises film that contains polyethene produced from renewable raw material, said individual packets being enclosed in a packaging unit 22 comprising film material that includes polyethene produced from renewable raw material. The absorbent articles in the packages may include components comprised of material that includes polyethene produced from renewable raw material, although absorbent articles that

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include components made of completely different materials may also be included. In the packaging method illustrated in Fig. 4, one of the packages (21, 22) may consist of film material that includes polyethene produced from renewable raw material, while the other packages may consist of a completely different material.

The invention thus relates to the use of a material that contains polyethene produced from renewable raw material as a component of an absorbent article, such as a diaper, sanitary napkin, incontinence protector, panty liner, pant diaper or the like.

The material used may comprise up to 100% polyethene that has been produced from renewable raw material. Alternatively, the polyethene may be mixed with other materials, such as starch, for facilitating degradation of the material, for instance. Many different materials can be used together with the polyethene. Examples include other renewable materials, non-renewable materials or fillers. When the material used contains polyethene produced from renewable raw material and also contains some other material, the polyethene may be present in an amount corresponding to about 50 to 99% and the remainder consisting of some other material. The percentile proportion of said other material will depend on the nature of the material and the reason why it has been mixed with the polyethene. In respect to relatively large percentages of polyethene, the polyethene may be present in quantities corresponding to 60-80%. At times, only a small percentage of this other material will be used, e.g. percentages of 5% or from 1 to 20%, for instance, in which case the polyethene produced from renewable raw material will be 95% or from 80 to 99%. A feasible material mixture is one in which there is used polyethene produced from renewable raw material and polyethene produced from a petroleum product. The proportion of polyethene produced from renewable raw material will vary

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- from 1 to 99%. Thus, the percentage of polyethene produced from renewable raw material will depend on the purpose and on the material mixed therewith. The material described above is also included in a following Claim as a mixture. When the polyethene produced from renewable raw material is mixed with some other material, this is also referred to as a mixture. The material composition described here also applies to the material used as packaging in accordance with the invention.
- The components used in the absorbent articles are produced in accordance with known technology. Film can be produced and used in the manufacture of liquid-impermeable backing sheets which are then included in the diaper manufacturing process, this process also being carried out in accordance with conventional methods. Film can also be used as tape for the fastener devices. Top sheets and waist elastic are also produced in a conventional manner and included in the conventional manufacture of absorbent articles. For instance, top sheets may be made of film and then perforated. Surface material can also be produced in the form of nonwoven, by carding fibres that are then bonded in ovens. However, this is a question of bicomponent fibres of polyethene/polypropene. In the case of metallocene catalysts, elastic polyethene material can be produced for use, e.g., in waist elastic subsequent to having produced film from said material. As before mentioned, the components may be, e.g., backing sheets, i.e. liquid-impermeable sheets, found in all types of absorbent articles, top sheets found in, e.g., sanitary napkins and panty liners, waist elastic in diapers and fastener devices found primarily in diapers. The components recited in the depending Claims will thus be contingent on the type of article concerned in each respective case.
- The invention also relates to a method for producing an absorbent article such as a diaper, sanitary napkin,

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- incontinence protector, panty liner, pant diaper or the like, in which ethene is produced from renewable raw material, preferably ethanol, and polymerised to polyethene, wherein a film containing polyethene is obtained, by forming at least one article component from said film, and by feeding the component into a machine together with an absorbent body or pad and possibly remaining sheets, and joining the components together to form an absorbent article.
- 10 An absorbent article will normally include a bottom liquid-impermeable barrier sheet, an absorbent sheet on top of said liquid-impermeable backing sheet, a top liquid-permeable outer sheet which is intended to lie proximal to the wearer in use, waist elastic and fastener devices.
- 15 A life-cycle analysis (LCA) comprises the stages included in the aforesaid method and also in the use of the absorbent article and the recovery of the used article. In the article recovery process, the article is broken down or incinerated.
- 20 Carbon dioxide generated during combustion or degradation and in the production of ethanol is consumed in corresponding quantities in the new formation of raw materials, such as potatoes, seed and trees, for instance.
- 25 Ethanol is produced from a plant in a conventional manner and ethene is produced from the ethanol as described above. The ethene is then polymerised to polyethene, which has also been described above. The components to be included in the absorbent article are then produced. The component produced
- 30 may be film for use in producing the liquid-impermeable backing sheet of an article. Film may be produced by a film blowing process, a moulding process, or by cold roll extrusion. The film is then introduced into the article manufacturing process in a conventional manner in which the
- 35 film is applied to the article, for instance in a diaper manufacturing machine. Alternatively, the component can be

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produced in some other way, for instance as components for use as top sheets described above. Subsequent to its manufacture, the component is introduced into the article production line.

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The invention also relates to an absorbent article component, said component being, for instance, a liquid-impermeable backing sheet 1, 7, a top sheet 3, 5, fastener means 16, 17, or waist elastic 18, 23 comprised of a material which includes polyethene, where at least a part of the polyethene is produced from renewable raw material, preferably ethene produced from ethanol.

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The invention also relates to an absorbent article, such as a diaper, sanitary napkin, incontinence guard, panty liner, pant diaper or the like, where at least one component is comprised of a material that contains polyethene that has been produced from a renewable raw material, preferably ethene produced from ethanol.

15

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The articles will normally include a bottom liquid-impermeable backing sheet 1, 7, an absorbent sheet or absorbent unit 2, 6 which lies on said sheet, a top or upper liquid-permeable outer sheet 3, 5, fastener means 16, 17 and waist elastic 18, 23.

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These absorbent articles 4, 19, 21 can be packed individually, as at 19, or as indicated at 20, 22, several articles 21 may be packed and packaged in polyethene film produced from renewable raw material, preferably ethene produced from ethanol. When the absorbent articles 19, 21 are packaged in a larger, multi-pack unit 22, they may already be enclosed in individual packets 19 or may lack such packaging. Prepacking and the manufacture of the prepack or package are effected in accordance with known methods.

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The invention also relates to absorbent articles which are packaged individually as at 19 or where several articles 21 are enclosed in a packaging unit 20, 22 comprised of film that contains polyethene produced from renewable raw material, preferably ethene produced from ethanol.

Finally, the invention also relates to a packaging unit 20, 22 which includes film that is comprised of material which includes polyethene produced from renewable raw material, preferably ethene produced from ethanol. In this case, as in all other embodiments of the invention, the material may consist entirely of polyethene produced from renewable raw material, or may comprise material that includes 50-99% polyethene. The examples of material and percentages mentioned above also apply to the packaging material.

The package is produced in accordance with conventional methods. For instance, film can be produced from the material that includes polyethene and a package then produced. As before mentioned, the packaging material component need not consist solely of film, but may also include some other component.

The packaging material including polyethene film produced from renewable raw material can be used in any selected type of packaging, preferably packaging of an absorbent product, such as a diaper, a sanitary napkin, an incontinence protector, a panty liner, pant diaper or the like. However, the packaging may also concern paper wipes, for instance kitchen paper, toilet paper, cloth wipes and the like. Thus, the packaged product need not always consist of a product that includes a component containing polyethene produced from renewable raw material. Neither need the packaged article be an absorbent product.

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The invention also relates to the use of a material that contains polyethene produced from renewable raw material to package different products.

- 5 One advantage afforded by the invention is that it is environmentally friendly by virtue of including components that are produced from material which contains polyethene and which, in turn, is produced from renewable raw material. This raw material does not deplete the petroleum sources of a
- 10 community. Another advantage afforded by the use of renewable raw materials is that plants consume carbon dioxide as they develop, meaning that the greenhouse effect will not increase when using renewable raw materials instead of petroleum raw materials when said products are incinerated after use. This
- 15 advantage also applies if the product is not incinerated, since the plant has already absorbed CO₂ and therewith contributed to a reduction in the greenhouse effect.

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CLAIMS

1. The use of a material that includes polyethene produced from renewable raw material as a component of an absorbent article, such as a diaper, sanitary napkin, incontinence protector, panty liner, pant diaper or the like.
2. The use according to Claim 1, characterised in that the material consists of 100% of said polyethene.
3. The use according to Claim 1, characterised in that the material comprises from 50 to 99% of said polyethene.
4. The use according to Claim 1, characterised in that the component is a liquid impermeable backing sheet.
5. The use according to Claim 1, characterised in that the component is an outer sheet or top sheet.
6. The use according to Claim 1, characterised in that the component is a waist elastic.
7. The use according to Claim 1, characterised in that the component is a fastener device.
8. An absorbent article such as a diaper, sanitary napkin, incontinence protector, panty liner, pant diaper or the like, wherein at least one component of said article is comprised of material that contains polyethene, wherein the polyethene has been produced from renewable raw material, preferably from ethene produced from ethanol.

AMENDED SHEET

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(54) Title: USE OF A POLYETHENE MATERIAL PRODUCED FROM RENEWABLE RAW MATERIAL AS COMPONENT OF AN ABSORBENT ARTICLE, AND THE ABSORBENT ARTICLE			
(57) Abstract The use of material that contains polyethene produced from renewable raw material as a component of an absorbent article, and the absorbent article. A method of producing an absorbent article, comprising producing ethene from renewable raw material, preferably ethanol, polymerising the ethene to polyethene, producing film that contains said polyethene, forming at least one article component from said film, feeding the component into a machine together with an absorbent body and possible other sheets and joining said component to the absorbent article. A component of an absorbent article made of a material that includes polyethene, said polyethene having been produced from renewable raw material. Package including film material which contains polyethene produced from renewable raw material.			

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9. An absorbent article according to Claim 8, characterised in that the material consists in 100% of said polyethene.

5 10. An absorbent article according to Claim 8, characterised in that the material comprises from 50 to 99% of said polyethene.

11. An absorbent article according to Claim 8, characterised in that said component is a liquid-impermeable backing sheet.

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12. An absorbent article according to Claim 8, characterised in that the component is an outer sheet or top sheet.

13. An absorbent article according to Claim 8, characterised in that the component is a waist elastic.

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14. An absorbent article according to Claim 8, characterised in that the component is a fastener device.

20 15. An absorbent article according to any one of Claims 8-14, characterised in that said article is packaged either alone (19) or together with several (21) articles in a packaging unit (20, 22) comprising film that includes polyethene produced from renewable raw material, preferably ethene produced from ethanol.

25 16. A method of producing an absorbent article such as a diaper, a sanitary napkin, an incontinence protector, a panty liner, pant diaper or the like, characterised by producing ethene from renewable raw material, preferably ethanol, polymerising the ethene to polyethene, producing film containing said polyethene; forming at least one article component from said film, feeding said component into a ma-

chine together with an absorbent body and possibly other sheets, and joining said component to the absorbent article.

5 17. A method according to Claim 16, characterised by forming the film solely from said polyethene.

18. A method according to Claim 16, characterised by forming the film from a mixture that includes from 50 to 99% of said polyethene.

10 19. A method according to Claim 16, characterised by forming a liquid-impermeable backing sheet from said film.

15 20. A method according to Claim 16, characterised by forming an outer sheet or top sheet from said film.

21. A method according to Claim 16, characterised by forming waist elastic from said film.

20 22. A method according to Claim 16, characterised by forming a fastener device from said film.

25 23. A component of an absorbent article, for instance a component in the form of a liquid-impermeable backing sheet (1,7), an outer sheet or top sheet (3,5), a fastener device (16,17) or waist elastic (18,23) from a material that includes polyethene, wherein at least part of the polyethene has been produced from renewable raw material, preferably ethene produced from ethanol.

30 24. Packaging material (20,22) including a film comprised of material that contains polyethene produced from renewable material, preferably ethene produced from ethanol.

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY
(Includes Reference to Provisional and PCT International Applications)

Attorney's Docket No.

000500-282

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name:

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

USE OF A POLYETHENE MATERIAL PRODUCED FROM RENEWABLE RAW MATERIAL AS COMPONENT OF**AN ABSORBENT ARTICLE, AND THE ABSORBENT ARTICLE**

the specification of which (check only one item below):

☐ is attached hereto.☒ was filed as United States application

Number _____

on January 2, 2001

and was amended

on _____ (if applicable).

☐ was filed as PCT international application

Number _____

on _____

and was amended

on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(e) of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. §119:

COUNTRY (if PCT, indicate "PCT")	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 U.S.C. §119
Sweden	SE 9802370-8	2 July 1998	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
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			<input type="checkbox"/> Yes <input type="checkbox"/> No
			<input type="checkbox"/> Yes <input type="checkbox"/> No

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below.

(Application Number)

(Filing Date)

(Application Number)

(Filing Date)

0005 JAN 24 2004

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY (CONT'D)
 (Includes Reference to Provisional and PCT International Applications)

Attorney's Docket No.

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